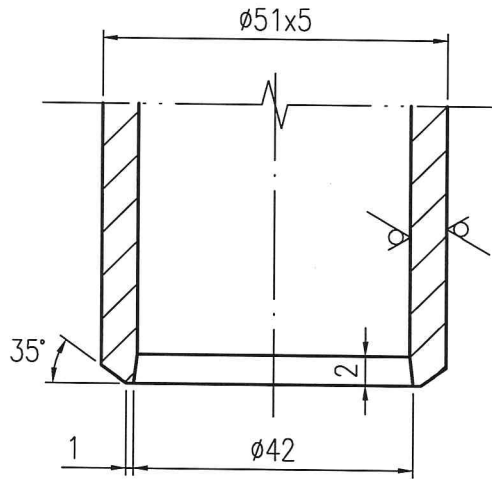


管端坡口详图
Tube end detail

1:1



30件

受控文件

技术要求:

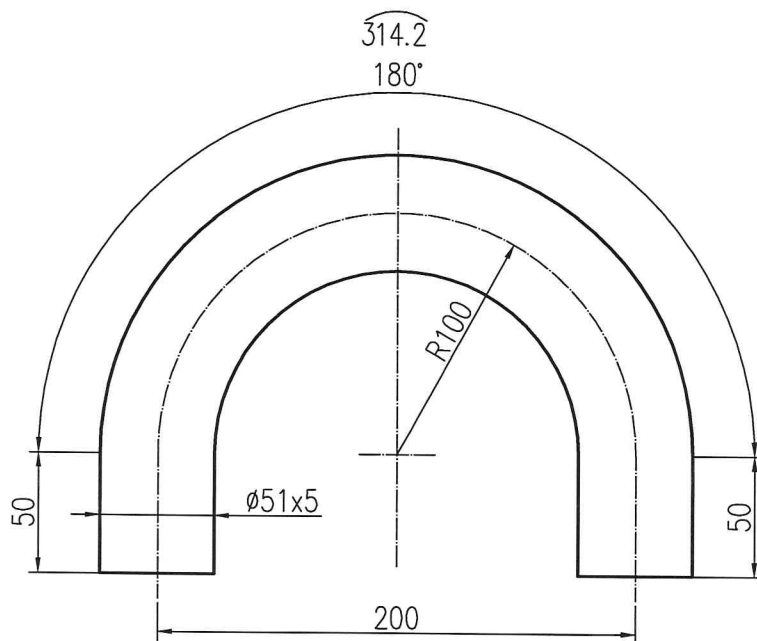
1. 弯管制造完毕后进行通球试验, 通球直径为 $\phi 32.8$ 。

Technical notes:

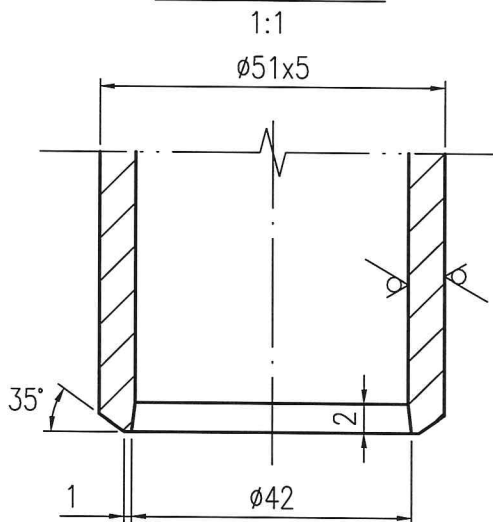
1. Ball passing test should be performed when the bend have been done, the diameter of ball is $\phi 32.8$ mm.

					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-213 T12		弯管A $\phi 51 \times 5$ U-BEND A
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	许大宇 2024.2.19		SERIAL# 产品编号		2.4	1:3	0
APPROVE 批准	赵晓梅 2024.2.19		24-1004GR1B/24-1005GR1B 24-1006GR1B/24-1007GR1B		TOTAL-PAGES 共 张	No.-PAGE 第 张	14SCG2402-2-1-7

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管端坡口详图
Tube end detail



120件

受控文件

技术要求:

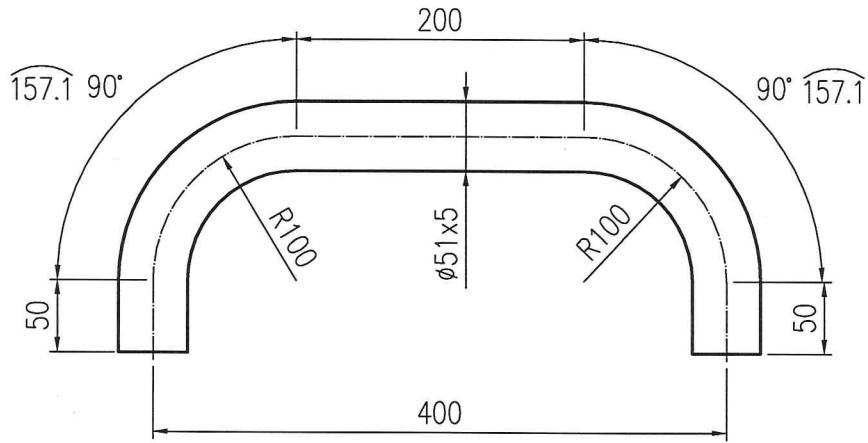
1. 弯管制造完后进行通球试验, 通球直径为 $\phi 32.8$ 。

Technical notes:

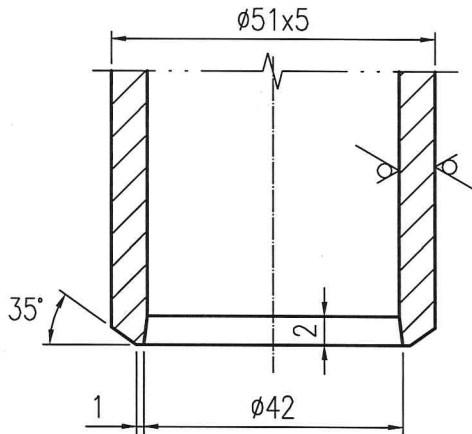
1. Ball passing test should be performed when the bend have been done, the diameter of ball is $\phi 32.8\text{mm}$.

					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-213 TP321		弯管B $\phi 51 \times 5$ U-BEND B
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	
DESIGN 设计	许大宇 2024.2.19		SERIAL# 产品编号		2.4	1:3	0
APPROVE 批准	赵晓娟 2024.2.19		24-1004GR1B/24-1005GR1B 24-1006GR1B/24-1007GR1B		TOTAL-PAGES 共 张	No.-PAGE 第 张	14SCG2402-2-1-15

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管端坡口详图
Tube end detail
1:1



60件

受控文件

技术要求:

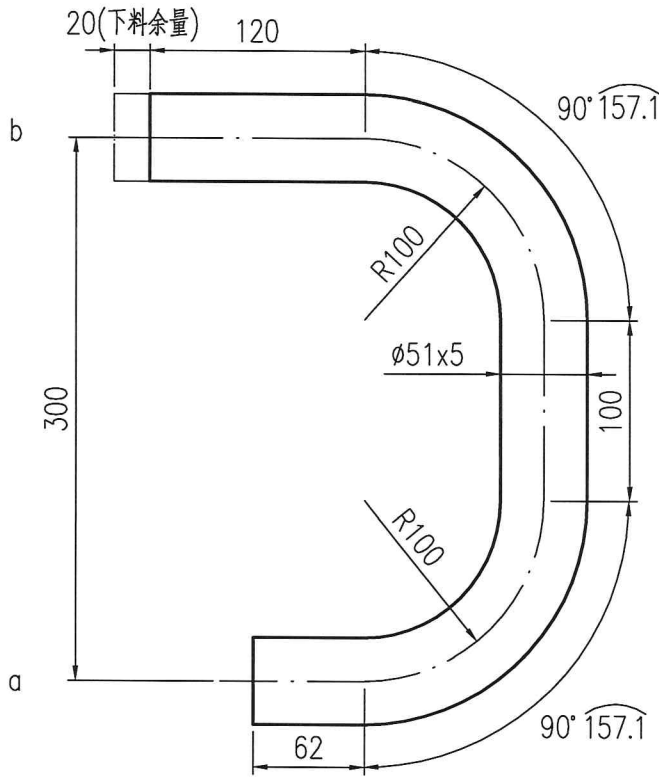
1. 弯管制造完毕后进行通球试验, 通球直径为 $\phi 32.8$ 。

Technical notes:

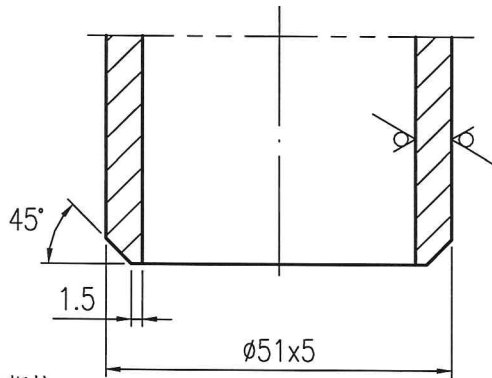
1. Ball passing test should be performed when the bend have been done, the diameter of ball is $\phi 32.8$ mm.

					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-213 TP321		弯管C $\phi 51 \times 5$ U-BEND C
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	REV. 版次
DESIGN 设计	许大宇 2024.2.19		SERIAL# 产品编号		3.5	1:5	0
APPROVE 批准	赵晓娟 2024.2.19		24-1004GR1B/24-1005GR1B 24-1006GR1B/24-1007GR1B		TOTAL-PAGES 共 张	No.-PAGE 第 张	14SCG2402-2-1-16

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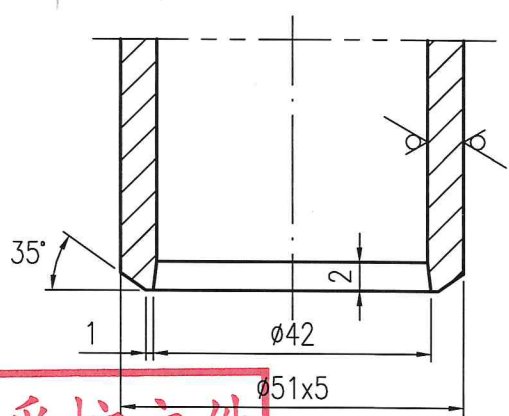


a端坡口详图
Detailed drawing of a groove
1:1



b端坡口详图
Detailed drawing of b groove
1:1

6017



技术要求:

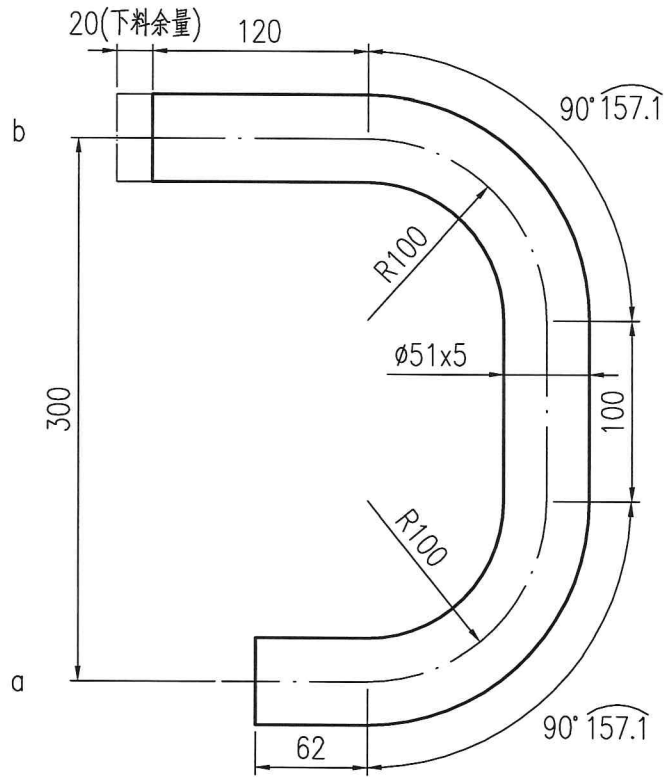
1. a端与集箱焊接。
2. 弯管制造完后进行通球试验，通球直径为 $\phi 32.8$ 。

Technical notes:

1. The end "a" will be welded with the header.
2. Ball passing test should be performed when the bend have been done, the diameter of ball is $\phi 32.8\text{mm}$.

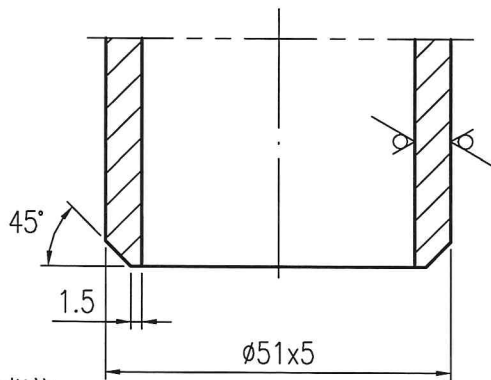
受控文件

					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-213 T12		弯管接头II $\phi 51 \times 5$ PIPE JOINT II
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	
DESIGN 设计	许大宇 2024.2.19		SERIAL# 产品编号		3.4	1:4	0
APPROVE 批准	赵晓梅 2024.2.19		24-1004GR1B/24-1005GR1B 24-1006GR1B/24-1007GR1B		TOTAL-PAGES 共 张		No.-PAGE 第 张
					14SCG2402-2-1-2-4		
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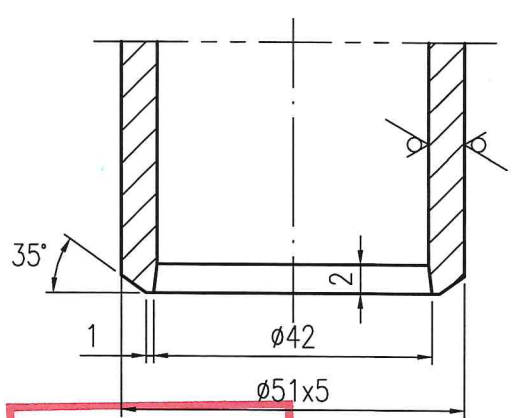


其余 ∇^{25}

a端坡口详图
Detailed drawing of a groove
1:1



b端坡口详图
Detailed drawing of b groove
1:1



技术要求:

1. a端与集箱焊接。
2. 弯管制造完后进行通球试验，通球直径为 $\phi 32.8$ 。

Technical notes:

1. The end "a" will be welded with the header.
2. Ball passing test should be performed when the bend have been done, the diameter of ball is $\phi 32.8\text{mm}$.

受控文件

					江苏索普赛瑞装备制造有限公司 Jiangsu SOPO-CERE Equipment Manufacturing CO. Ltd.		
					SA-213 TP321		弯管接头II $\phi 51 \times 5$ PIPE JOINT II
MARK 标记	TOTAL NO. 处数	FILE NO. 更改文件号	SIGN 签名	DATE 日期	WEIGHT(kg) 重量	SCALE 比例	
DESIGN 设计	许大宇 2024.2.19		SERIAL# 产品编号		3.4	1:4	0
APPROVE 批准	赵晓娟 2024.2.19		24-1004GR1B/24-1005GR1B 24-1006GR1B/24-1007GR1B	TOTAL-PAGES 共 张	No.-PAGE 第 张		14SCG2402-2-1-10-4

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